



# Defining and Managing Medium-Risk Drug Products Within the Risk-Based Biopharmaceutics Framework

*An FDA Perspective*

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M-CERSI Workshop: The Evolution of Biopharmaceutics: Risk  
Assessment and Clinical Relevance

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# Disclaimer

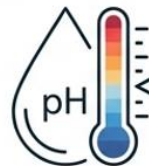
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# Overview



## Context and Framework

The evolution toward predictive dissolution and the five-tier Biopharmaceutics Risk Assessment Framework.



## Defining Medium Risk

The scientific drivers isolating medium-risk products: pH dependency, bile salts, and food effects.



## Managing Medium Risk

The regulatory toolkit: Biorelevant dissolution, PBBM validation, and defining the Bioequivalence Safe Space.



## The Verazoline Fumarate Case Study

A start-to-finish hypothetical application proving the regulatory and lifecycle value of the framework.

# Dissolution Test – From QC to Biodiscriminating

The Old Question:

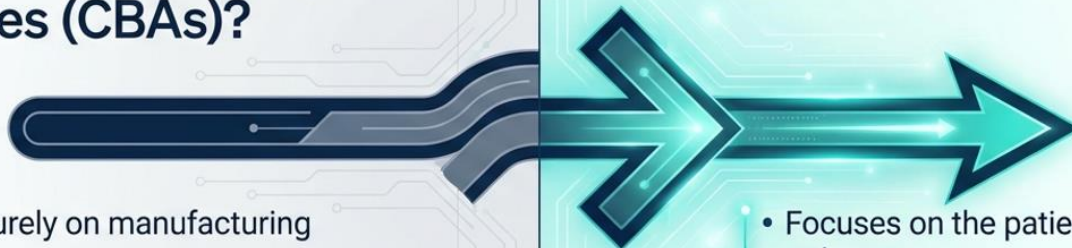
Can the dissolution method detect changes in Critical Bioavailability Attributes (CBAs)?

- Focuses purely on manufacturing variables.
- Treats dissolution as a blunt pass/fail quality control mechanism.
- **Risk:** Over-discrimination rejects bioequivalent products.

The New Question:

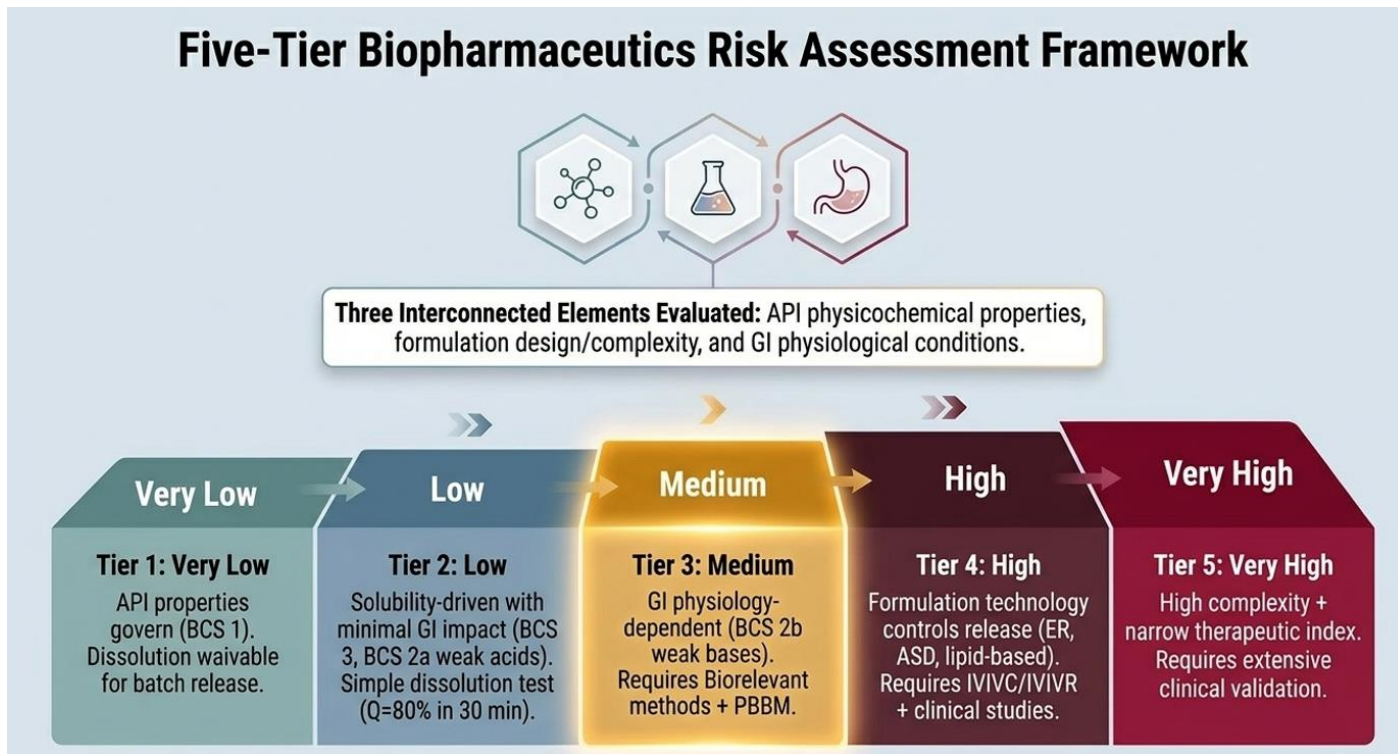
Can the dissolution method predict *in vivo* performance?

- Focuses on the patient and clinical outcomes.
- Treats dissolution as a predictive, bio-discriminatory science.
- **Reward:** Establishes a quantitative link to pharmacokinetic reality.



# The Biopharmaceutical Risk Assessment Framework

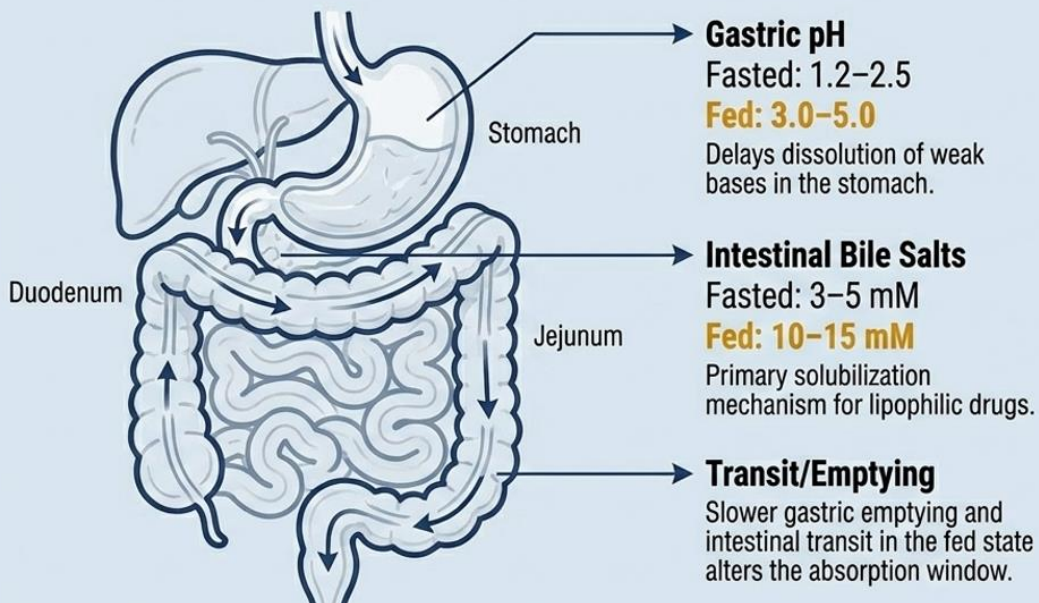
- A Structured Framework for Linking Dissolution to Clinical Performance



# Defining Medium Risk Products

## The Scientific Basis

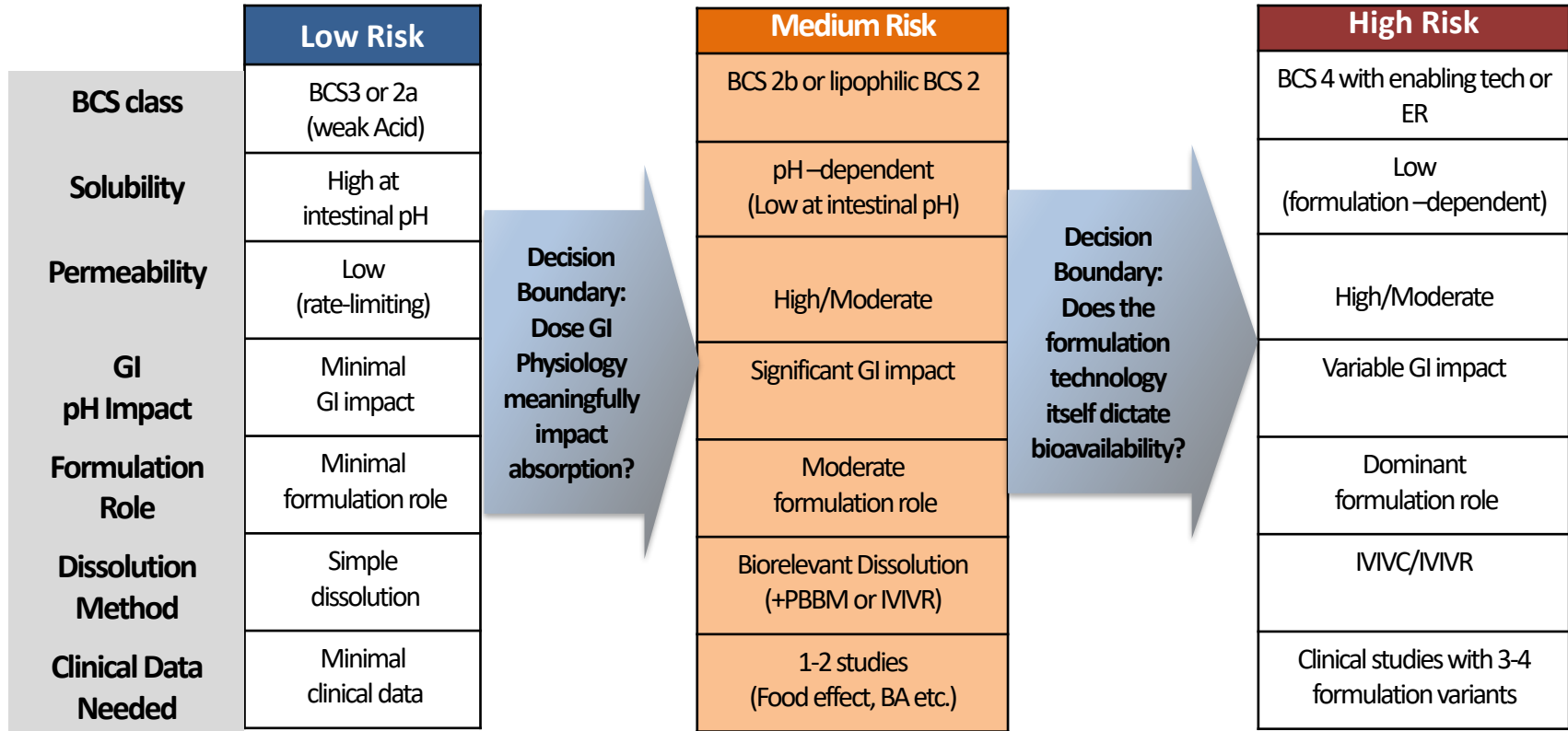
In vivo dissolution is significantly impacted by GI variability. Permeability is high/moderate—if dissolution is controlled, absorption will follow.



### Primary Product Categories

- Weakly basic BCS Class 2b drugs (pKa 6–10)
- Lipophilic drugs dependent on bile salts
- Drugs with clinically meaningful food effects

# Where Does Medium Risk Begin and End?



# The Mechanistic Drivers of Medium Risk

## - pH and Bile Salts

### pH-Dependent Solubility

**Weak Bases:** Highly soluble in acidic gastric conditions, but solubility drops significantly as drug transits to intestinal pH.

↓ High risk of precipitation in the intestine.

↗ Solubility varies 100–1,000-fold across GI.

### Bile Salt Solubilization

**Lipophilic Drugs:** Mixed micelles solubilize drugs in the lumen. Bile salts vary 3–10x between fasted and fed states.

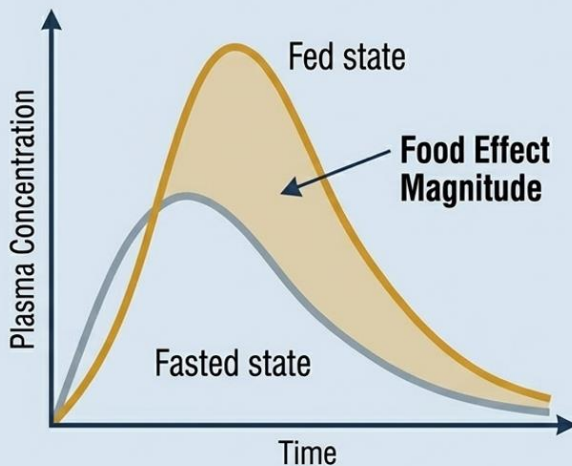
🧪 Primary mechanism for intestinal dissolution.

🧪 Captured by FaSSIF/FeSSIF.

# Food Effects

## - A Clinical Signal of Medium-Risk Behavior

### Why Food Effects Signal Medium Risk



- The fed state alters multiple parameters at once (pH increases, bile salts surge 3-10x, emptying slows).

#### Magnitude as a Risk Indicator

<20% AUC change: Minimal (leans Low Risk)

20–50% AUC change: Moderate  
(Consistent with Medium Risk)

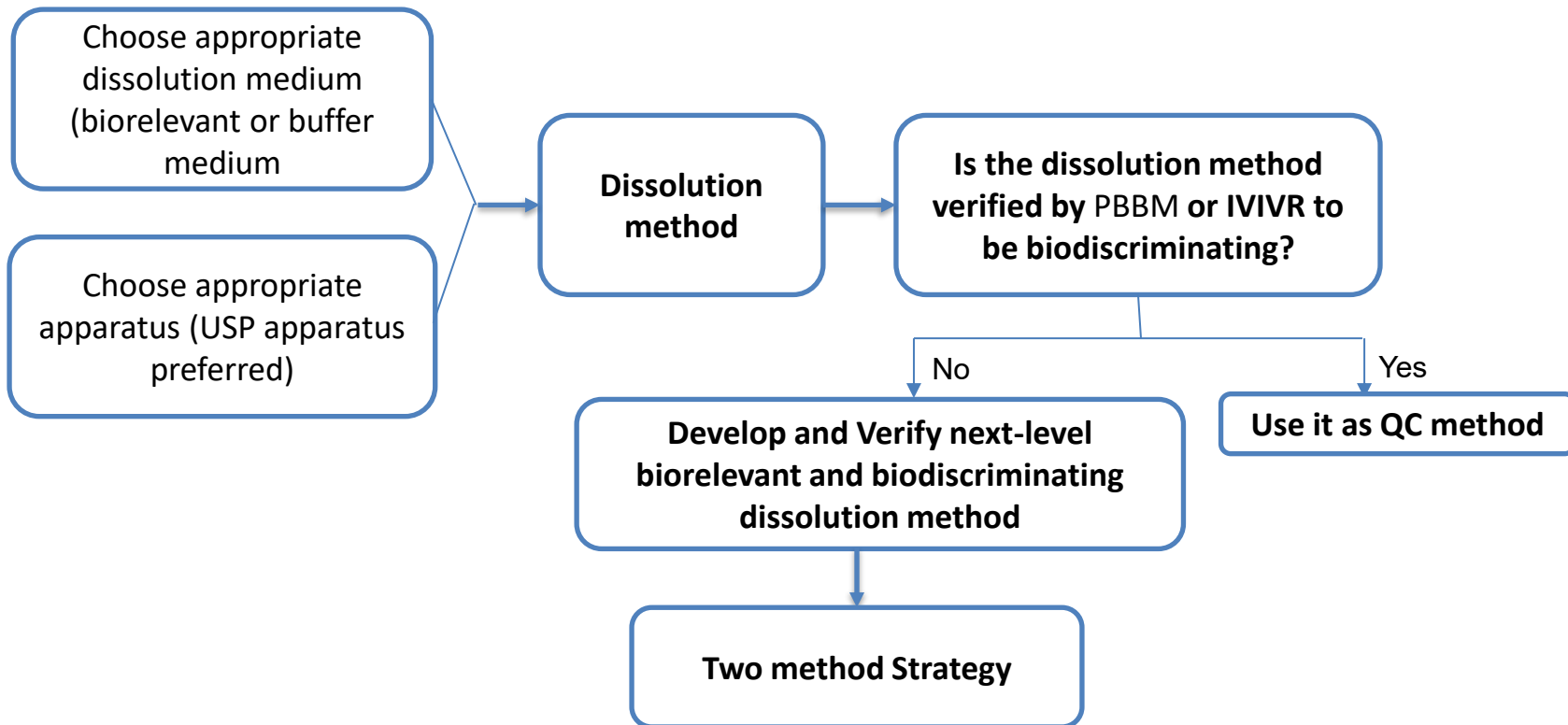
>50% AUC change: Large (Strong Medium-Risk indicator; PBBM essential)

>100% AUC change: Very large  
(Consider High Risk; complex interactions)

#### Regulatory Implication

A clinically meaningful food effect triggers the need for biorelevant dissolution (FeSSiF) and PBBM to capture in vivo variability.

# Managing Medium Risk



# Managing Medium Risk: Biorelevant Dissolution- Capturing GI Physiology In Vitro



## 1. FaSSIF (Fasted State)

- Simulates fasted intestinal fluid.
- Baseline bile salts and pH 6.8.



## 2. FeSSIF (Fed State)

- Simulates fed intestinal fluid.
- Elevated bile salts and pH 5.0.



## 3. Transfer Methods

- Replicates physiological pH transitions.
- Moves from acidic gastric conditions to neutral intestinal pH to track precipitation.



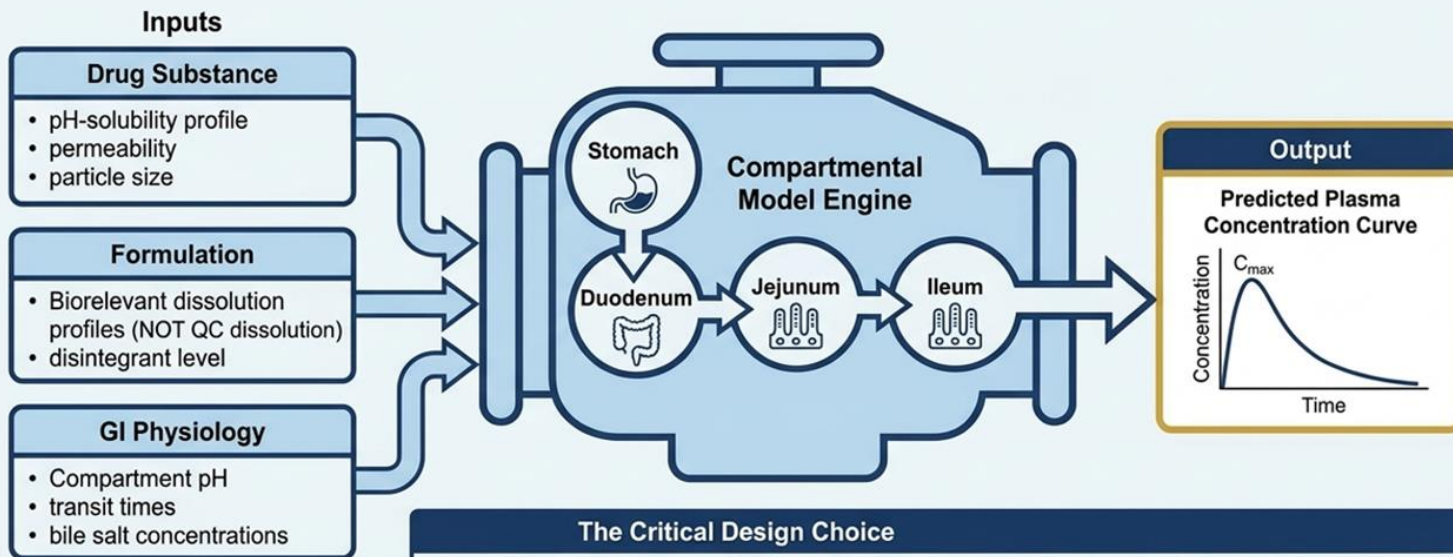
## 4. Lipolysis Models

- Simulates active digestion.
- Crucial for highly lipophilic drugs dependent on bile salt micellar solubilization.

### Validation Requirement:

Must demonstrate discriminating ability against key attributes (particle size, polymorphs) and be validated via PBBM or empirical IVIVR against clinical data.

# Managing Medium Risk: PBBM to Validate in Vitro-in Vivo Link



## The Critical Design Choice





Using QC dissolution (e.g., pH 1.2) as PBBM input overpredicts intestinal dissolution and fails. Biorelevant dissolution is the mandatory input because it captures the true rate-limiting mechanism.

## Verification Criteria (ICH M15)

- Predicted AUC and  $C_{max}$  must be within 80–125% of observed values.
- Predicted  $T_{max}$  within  $\pm 20\%$  of observed median.

# Managing Medium Risk: Define the Safe Space





## From Validation to Specification

-  **External Validation:** Ensures the model predicts outcomes accurately beyond the training set.
-  **Virtual BE Trials:** Simulating profiles across manufacturing variability ranges.
-  **Safe Space Definition:** Identifying the dissolution range guaranteeing BE.
-  **Clinically Relevant Specs:** Set with a clear margin above the "failure edge".

## Managing Medium Risk: IVIVR to Validate in Vitro-in Vivo Link

- ❖ *Clinical BE studies with formulation variants*
- ❖ *Demonstrates rank-order or quantitative relationship*
- ❖ *Consistent correlation between dissolution and BE outcomes*
- ❖ *Defines safe space*

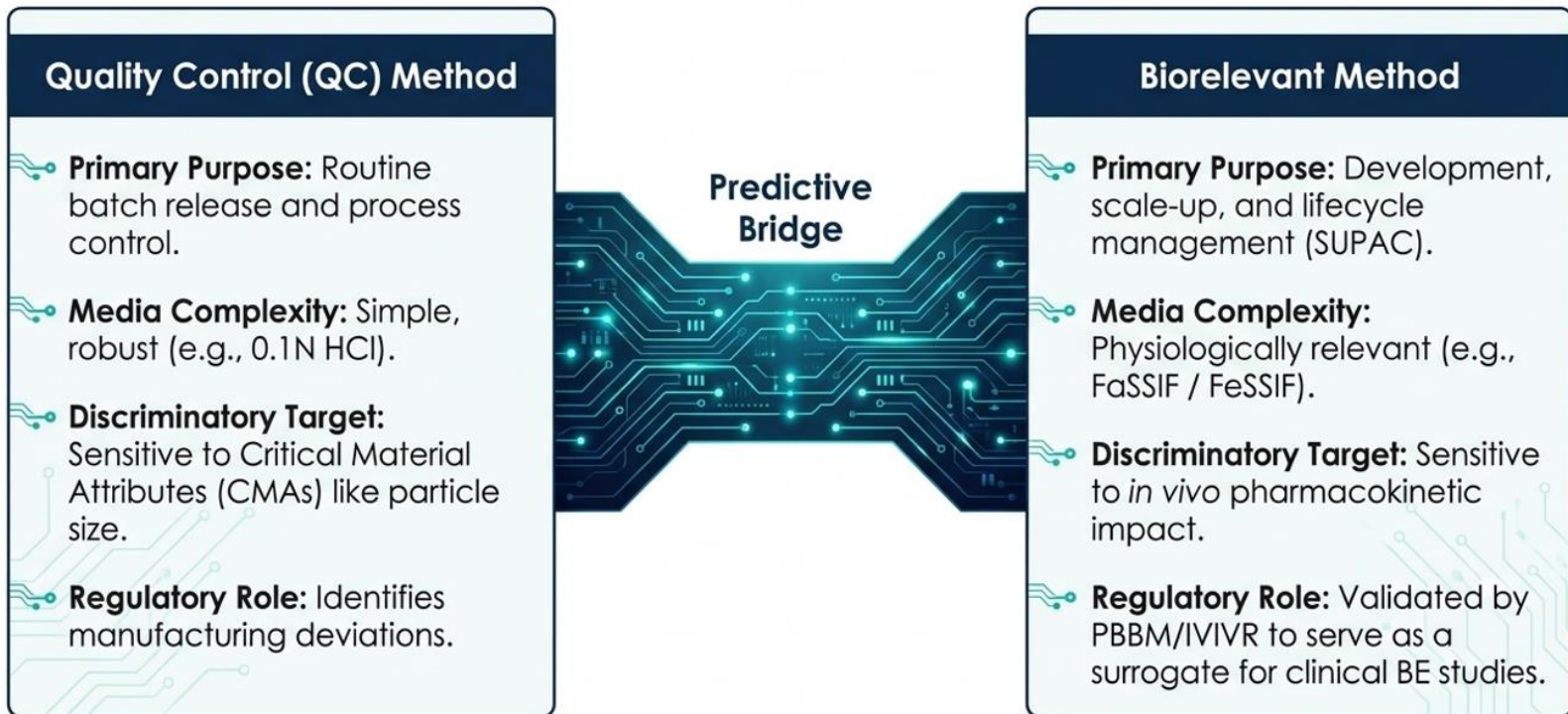
# Post-Approval Changes Supported by Biorelevant Method + PBBM

	Traditional Requirement	New PBBM-Enabled Pathway
<b>API Particle Size Widening</b>	Clinical BE study	Biowaiver if within safe space 
<b>Manufacturing Site Transfer</b>	Clinical BE study	Biowaiver if dissolution comparable 
<b>Formulation/Composition Changes</b>	Clinical BE study	Biowaiver if within safe space 
<b>OOS Dissolution Investigation</b>	Batch rejection/clinical study	PBBM virtual BE assessment 

## Risk Reclassification

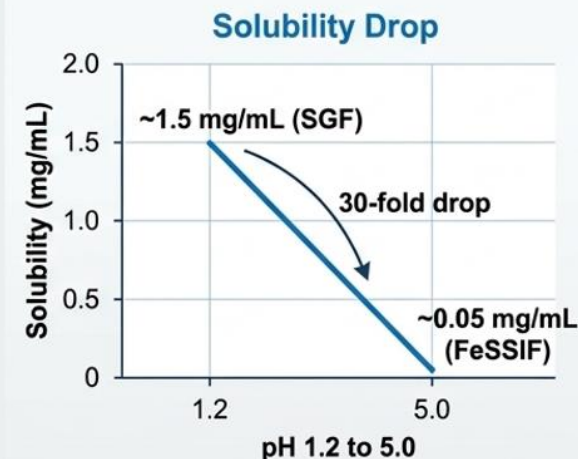
If the PBBM-defined safe space is exceptionally wide, totality of evidence may support a formal downgrade from Medium to Low risk, further simplifying future lifecycle requirements.

# Managing Medium Risk: the Two-Method Control Strategy



# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug



## Case Study Introduction

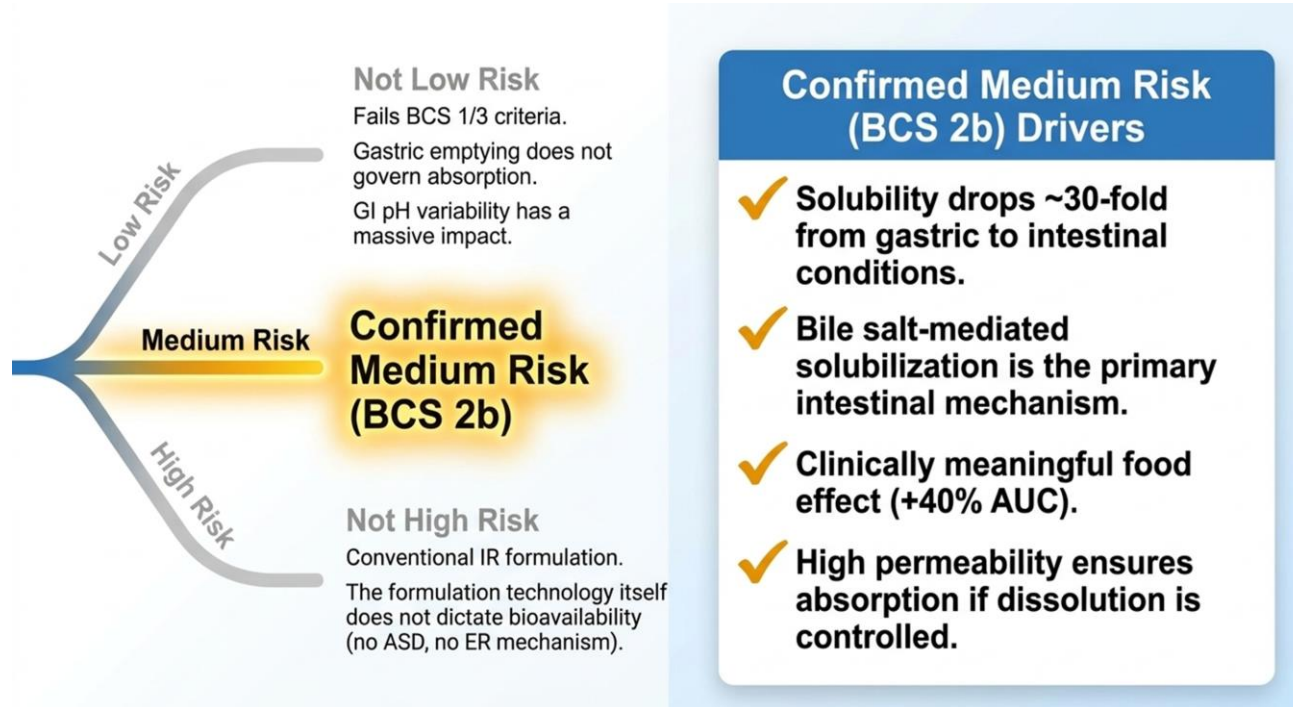
<b>Dosage:</b>	Immediate-release film-coated tablets (100 mg & 200 mg), oral, with food.
<b>Manufacturing:</b>	Conventional wet granulation.

## Key Drug Properties

<b>BCS Class:</b>	Class 2 (low solubility, high permeability).
<b>Chemical Nature:</b>	Weakly basic (pKa ~7.5) with LogP ~5.5.
<b>Solubility Drop:</b>	~1.5 mg/mL in SGF (pH 1.2) vs. ~0.05 mg/mL in FeSSIF (pH 5.0) — a ~30-fold drop.
<b>Food Effect:</b>	AUC increases ~40% under fed conditions.

# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug



# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug

**The Standard QC Method:** USP Apparatus II, 0.1N HCl (pH 1.2), 75 rpm.

- **Result:** Discriminates API particle size, but fails to reflect intestinal dissolution conditions.

Batch	QC Rank	In Vivo PK Rank
Batch A (Reference, 12 $\mu\text{m}$ )	2nd	1st
Batch B (Test 1, 15 $\mu\text{m}$ )	1st	2nd
Batch C (Test 2, 48 $\mu\text{m}$ )	3rd	3rd



## The Crisis: Stage 3 OOS Stability Lots

Lots VZF-Lot-S1 and VZF-Lot-S2 passed initial release but failed QC dissolution at Stage 3.

**The Regulatory Question:** Do these OOS results translate to a clinically meaningful loss of exposure?

# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug

## Developing the Biorelevant Solution

### Screening the Media:

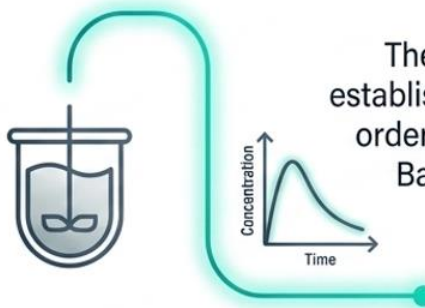
- ✗ • **SGF (pH 1.2):** Gastric only. Does not match in vivo rank order. (Rejected)
- ✗ • **FaSSIF (pH 6.8):** Fasted intestinal. Partial match. (Rejected)
- ✓ • **FeSSIF (pH 5.0):** Fed intestinal. Captures bile-salt solubilization. Matches in vivo rank order perfectly. (Selected)

### The Selected Biorelevant Method:

- USP Apparatus II, 900 mL FeSSIF (pH 5.0), 75 rpm.

### The Result:

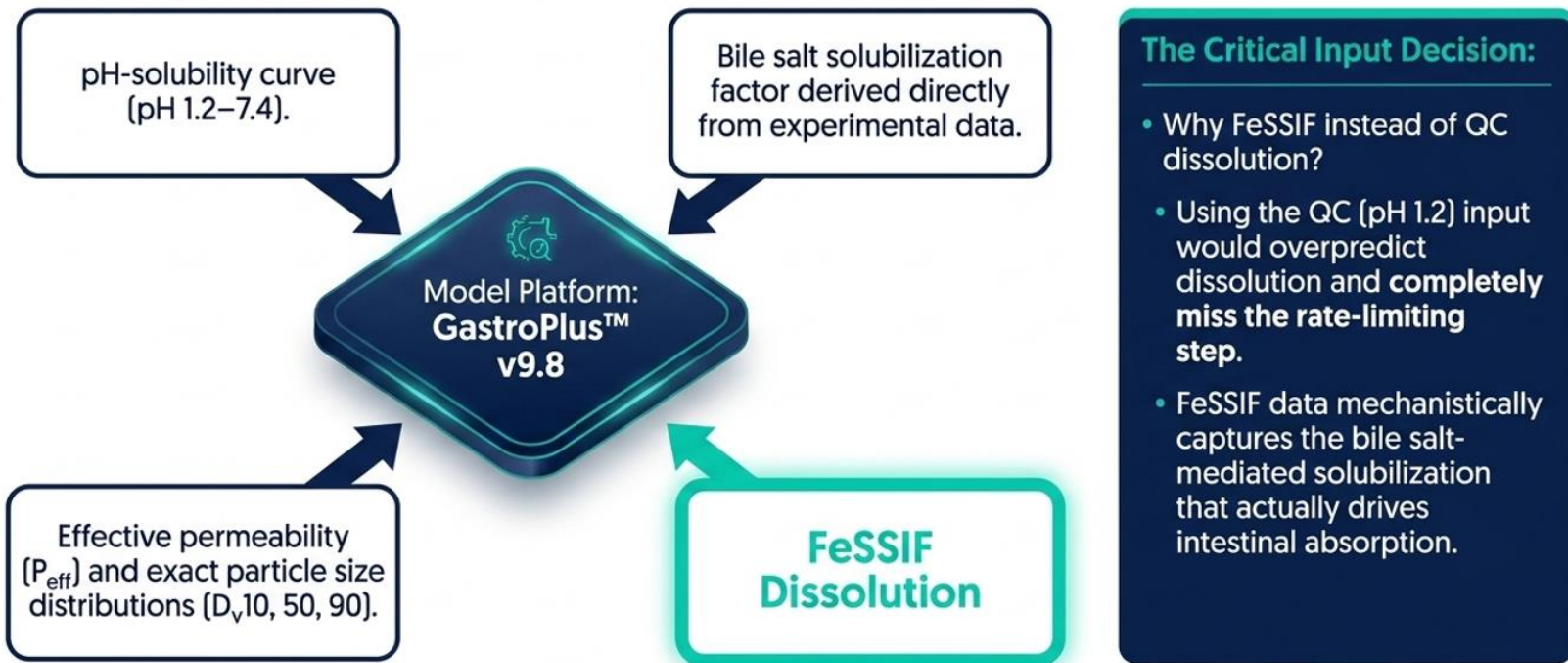
The biorelevant method establishes the correct rank order (Batch A > Batch B > Batch C), proving it is a bio-predictive tool.



# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug

## Constructing the VZF Mechanistic Model



# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug

## Validating the Biopredictive Performance

### Internal Verification

(Study VZF-C101 - Fed State)

Batch (Role)	Predicted AUC Ratio	Predicted Cmax Ratio
Batch A (Reference):	0.97	0.96
Batch B (Test 1):	1.04	1.04
Batch C (Test 2):	1.04	1.06

Result: All predicted ratios for all batches fall comfortably within the 80–125% acceptance window.

### External Validation

(Study VZF-C102 - Food Effect)

- The model successfully predicted the ~40% AUC increase under fed vs. fasted conditions.
- Accurately predicted the delayed  $T_{max}$  and reduced PK variability under fed conditions.
- **Crucial Detail:** The model was NOT re-fitted to this dataset. This constitutes true external validation.

# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug

## The Virtual Trial Design:

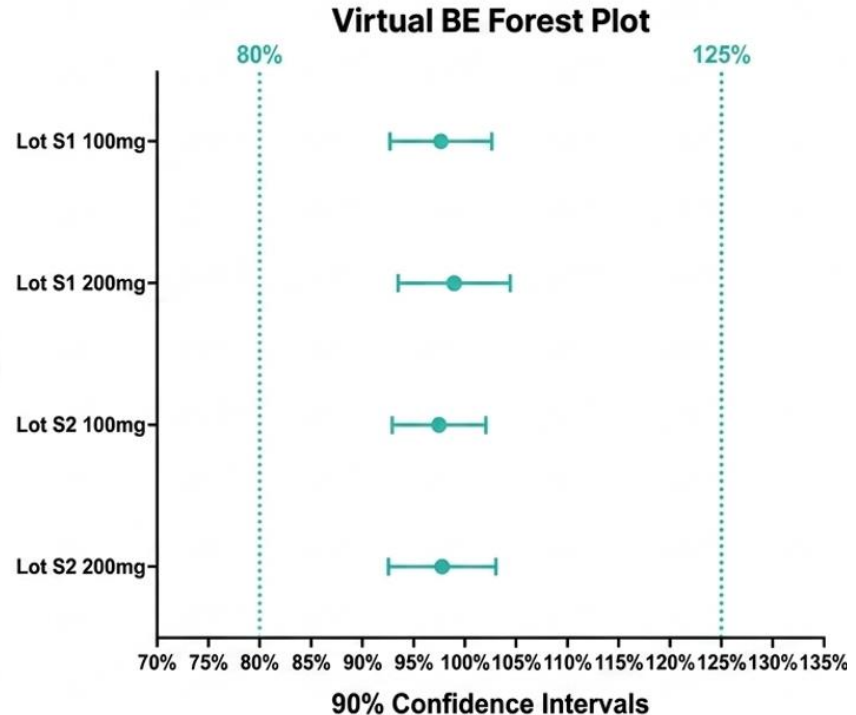
- 10 virtual crossover trials × 30 subjects each (Fed state conditions).
- Reference: VZF-Lot-Reference vs. Test: VZF-Lot-S1 & VZF-Lot-S2.

## The Results:

- Despite failing the pH 1.2 QC test, the slower dissolution in the biorelevant method did not translate to an in vivo failure.
- Predicted AUC Ratios: 0.95 to 0.97.
- Predicted  $C_{max}$  Ratios: 0.93 to 0.95.

## The Regulatory Conclusion:

The OOS batches are bioequivalent. There is no clinical risk, and no new clinical study is required.








# Case Study

Verazoline Fumarate (VZF) – a hypothetical antimicrobial drug

## Unlocking Regulatory Flexibility via Biowaivers

### Post-Approval Changes Supported by the Safe Space:

<b>API Particle Size Widening</b> (e.g., Dv90 up to 60 µm)	 Evidence: Biorelevant dissolution remains within safe space + PBBM validation.
<b>Manufacturing Site Transfer</b>	 Evidence: Biorelevant dissolution comparison against the reference + PBBM.
<b>Batch Scale-Up (10x)</b>	 Evidence: Biorelevant dissolution profiles remain within the safe space.
<b>Disintegrant Level Changes (±15%)</b>	 Evidence: Biorelevant dissolution profiles remain within the safe space.
<b>Stability OOS Investigations</b>	 Evidence: PBBM Virtual BE trials proving lack of clinical impact.

# Summary

- ❖ *Define medium risk products – demand understanding of GI physiology impact on in vivo dissolution;*
- ❖ *Dissolution method –verified by PBBM or IVIVR to be biodiscriminating*
- ❖ *Invest PBBM- mechanistic modeling transform biorelevant dissolution from a laboratory exercise into a powerful regulatory tool.*

# Acknowledgement

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