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BO Session I : Safe space(s)

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Safe space

CBA: e.g. Particle size, T80% dissolution, compression force

In vivo property: Efficacy (biomarker)



Considerations to establish safe spaces

- PBBM BE based safe space
 - Perform sensitivity analyses to determine GMR evolution with CBA
 - Polymorphic impurity, hardness, surface to volume ratio, thickness of coating... All should influence DP dissolution with the biopredictive method
 - Perform 10 VBE studies with the appropriate size (based on IOV)
 - 10/10 VBEs should pass pre-defined BE criteria for both ref vs ref and test vs ref
- PBBM+PKPD based safe space
 - Perform sensitivity analyses to determine GMR evolution with CBA
 - Check size of BE safe space (see above)
 - Predict efficacy across all exposure (Cmax and AUC) using PBBM and PKPD + PKTD
 - Predict the edge of failure based on efficacy and tox
 - Conclude on the safe space



Case studies

- BCS class 1 : Zolpidem : Safe space for dissolution based on VBE
- BCS class 3-4: Acyclovir : Safe space based on extrapolation
- BCS class 2: Acalabrutinib maleate tablet : Safe space for dissolution based on PBBM+PKPD



Case study 1: PBBM prediction of BE for Zolpidem IR tablets

Two 5 mg Zolpidem tablet batches representative of the BE study. Fail f2 comparison at pH 6.8



Use of VBE study to predict bioequivalence = same process as for edge of failure determination Real batches could be virtual batches representative of process capability !

Mechanistic integration of dissolution

IR products are sensitive to pH, volume, transit time Use the P-PSD approach to fit the dissolution data ^{A,B,C} Salt solubility @ pH 6.8 = 2.2 mg/mL



A: Pepin, X.J.H., et al., Bridging in vitro dissolution and in vivo exposure for acalabrutinib. Part I. Mechanistic modelling of drug product dissolution to derive a P-PSD for PBPK model input. European Journal of Pharmaceutics and Biopharmaceutics, 2019. 142: p. 421-434. <u>https://doi.org/10.1016/j.ejpb.2019.07.014</u> B: Pepin, X., M. Goetschy, and S. Abrahmsén-Alami, Mechanistic models for USP2 dissolution apparatus, including fluid hydrodynamics and sedimentation. Journal of Pharmaceutical Sciences, 2021. <u>https://doi.org/10.1016/j.xphs.2021.10.006</u> C: Pepin, X.J.H., et al., Physiologically Based Biopharmaceutics Model for Selumetinib Food Effect Investigation and Capsule Dissolution Safe Space – Part I: Adults. Pharmaceutical Research, 2022. <u>https://doi.org/10.1007/s11095-022-03339-2</u>



VBE : Virtual BE testing

- N=10 trials of n=25 subjects (default)
- Ref = current 5 mg tablet
- Test = ODT tablet
- Cross over trials with physiological variability
- 1st trial : Ref vs Ref : See if the within subject variability is not too high vs # of subjects per study

e	luiator							
- Parameters -	Parameter	Lower Limit	Mean Value	Linner Limit	Irv%	Distribution	_	
Clear All	Dose of Zolpidem 5 mg Test (mg)	7.3577	8.04	8 7855	3	Log-Normal	_	
	Activity of 3a4 in Duod	5 55E-4	0.0019	0.0063	50	Log-Normal		
Add <u>A</u> ll	Primary Permeability of Zolpidem 5	1 1131	5	22 461	65	Log-Normal		
	Particle Shape Factor of form 1.002	0.7513	1	1.331	10	Log-Normal		
	Precipitation Particle Badius of Zol	0.7513	1	1.331	10	Log-Normal	_	
Add Select	Precipitation Time of Zolpidem 5 m	75131	10000	13310	10	Log-Normal		
	Beference Solubility of Zolpidem 5	0.0601	0.08	0.1065	10	Log-Normal		
Set Defaults	Eraction Unbound in Enterocutes of	0.7513	1	1	10	Log-Normal		
	Oral Transit Time of Zolpidem 5 mg	0.1878	0.25	0.3328	10	Log-Normal		
	Oral Cavity ASE Zolpidem 5 mg Te:	0.7513	1	1.331	10	Log-Normal		
Convolution	Duodenum ASE Zolpidem 5 mg Te	2.0631	2 7459	3 6548	10	Log-Normal		
opulation	Jeiunum 1 ASE Zolpidem 5 mg Tes	2.0363	2 7103	3 6075	10	Log-Normal		
Set <u>P</u> EAR	Jeiunum 2 ASE Zolpidem 5 mg Tes	2.0309	2 7044	3 5996	10	Log-Normal		
	Illeum 1 ASE Zolpidem 5 mg Test	2.0313	2.6775	3 5638	10	Log-Normal		
Load Previous	Illeum 2 ASE Zolpidem 5 mg Test	1 9052	2.6773	2 5169	10	Log-Normal		
	Illeum 2 ASE Zolpidem 5 mg Test	1.3032	2.0423	2.442	10	Log-Normal		
Create <u>N</u> ew	Caecum ASE Zolpidem 5 mg Test	0.7732	1.0291	1 3697	10	Log-Normal		
	Ass Colon ASE Zolpidem 5 mg Test	1.0121	2.545	2.2074	10	Log Normal		
	OralMucceaVolume (mL)	2.6296	2.040	J.3074	10	Log-Normal		
	SalivaProductionPate (mL)	0.7512	1	4.0303	10	Log-Normal		
	Eraction of colon fluid volume in fac	6.7515 E COCO	10	17 504	20.7	Log-Normal		
	Eraction of SL fluid volume in factor	22 749	40	70.227	20.7	LogNormal		
	Fraction of ST huid Volume in rasted	100.05	40	70.337	20.7	Log-Normal	_	
evious Pop run:	Small Intestine Length (cm)	186.35	10.09	010.33	18.5	Log-Normal		
pidem 5 mg	Calecum Length (cm)	0.366 14 CEE	13.323	20.403	24	Log-Normal		
205 ubjects. stc	I Dion Length Icmi	14 655	177 947	1547/5	1/4	II on-Normal	_	
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	Apply mulasubject CV% to	Cillax and At	50		1 10	110		



VBE : Ref vs Ref : failure to demonstrate BE with n=25



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VBE : Need to power the study to demonstrate BE



Davit, B., et al., Implementation of a Reference-Scaled Average Bioequivalence Approach for Highly Variable Generic Drug Products by the US Food and Drug Administration. The AAPS Journal, 2012. 14(4): p. 915-924. <u>http://dx.doi.org/10.1208/s12248-012-9406-x</u>



VBE : Ref vs Ref : BE with n=32

N=32 subject enough to demonstrate BE with the same formulation



NASDAQ: SLP | CONFIDENTIAL

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Result HeanT HeanR GeonMean SeonMean Cmax 0.058 0.058 0.057 0.056

100.2

0.055-

0.05

0.045

0.04

D-barent 0.03 0.025

0.02

0.015

0.01

0.005-

VBE : Test vs Ref : BE predicted



Case study 2: Acyclovir safe space ^A

- BCS class 3-4 drug, weak base (pKa 2.27) in physiological region. Peff ≈0.3 10⁻⁴ cm/s, Solub 2.33 mg/mL @ pH5.8, max oral dose = 800 mg
- Distribution and elimination subject to transporters (OCT1) showing polymorphism across populations
- Bioequivalent products show different dissolution profiles



USP2, 50 rpm, 900mL f2 <50 No major difference in excipients No excipient acting on GI physiology or permeability SIF data used as input in PBBM (direct input of dissolution)

A: García, M.A., et al., Predicting Pharmacokinetics of Multisource Acyclovir Oral Products Through Physiologically Based Biopharmaceutics Modeling. Journal of Pharmaceutical Sciences, 2022. 111(1): p. 262-273.



Case study 2: Acyclovir safe space A

- SIF data stretched with time $t_{new} = b \times t_{ref}$
- Profiles used to predict PK
- GMR = 0.9 taken as potentially BE

	Ratio of means (T/R)						
Time-scaling	C _{max}	AUC _{0-inf}	AUC _{0-t}				
b=1	0.997	0.996	0.996				
b=5	0.944	0.937	0.937				
b=7	0.904	0.901	0.900				
b=7.5	0.894	0.891	0.890				
b=10	0.839	0.844	0.843				

BCS 3 or 4 safe space subject to checking effect of excipients on permeability/GI functions





Case 3 : Acalabrutinib maleate tablet (AMT)

- Project information
 - Acalabrutinib free base is associated with label restriction for patients undergoing acid reducing agent (ARA) treatment
 - 20-40% hematological cancer patients are estimated to take ARAs
 - Acalabrutinib maleate increases surface solubility compared to the free base leading to faster and complete dissolution in all media



 Justify proposed dissolution specification for AMT





P-PSD used based on 5mM phosphate pH 6.8 data Verification that other pH could be predicted

> Measurement of BTK occupancy for BE and rel BE studies



AMT : PBBM use

VBA and VBB bioequivalent to reference in acidic stomach conditions

In vitro dissolution with QC method 120 100 Percent acalabrutinib dissolved 80 60 Clinical batches with different DS PSD 4(Virtual batches A &B with slower 20 dissolution to search the edge of failure. TAAB = reference 0 0 10 20 30 40 50 60 70 Time (min) ---TAAC

VBA: Virtual batch A VBB: Virtual batch B









VBA and VBB with PPI not BE to reference (in acidic conditions)





AMT : PBBM + PKPD model



BTK-occupancy vs AUC or vs Cmax, show that exposure to VBA or VBB in neutral stomach conditions are anticipated to be safe and effective : Similar target engagement compared to pivotal efficacy study



Acalabrutinib maleate tablet: conclusions

VBA was used to delineate dissolution safe space identified using PBBM and PKPD



Q=80% 20-30 minutes is anticipated to be safe and effective for 100 mg AMT **Oral solution** extemporaneously prepared from tablet was administered in the clinic and proved BE to the tablet (upper bound of safe space)



Take-home messages

- PBBM can be used with in vitro dissolution to run VBE studies and determine edge of failure
 - CQA translate to dissolution. Dissolution used as input (method to be justified)
 - Size of VBE should be adapted to the within subject variability
 - Recommendation : Ensure all VBEs are successful when comparing reference to reference
- PBBM and PKPD/PKTD can be used to justify for a larger safe space based on product efficacy/safety even if they are not bioequivalent
 - Need to measure biomarker in the clinic
 - Need "clean" PK-PD PK-Tox relationships
- Low permeability compounds may have a large safe space unrelated to product dissolution
 - Need to check impact of excipients on GI function/permeability



Thanks

